

CURRENT BEST PRACTICES AND FUTURE PERSPECTIVES FOR GLASS RECYCLING (PART I)

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ACR+ 2011 Annual General Meeting and International Conference "Practical implementation of the European Waste Framework Directive at local and regional level"

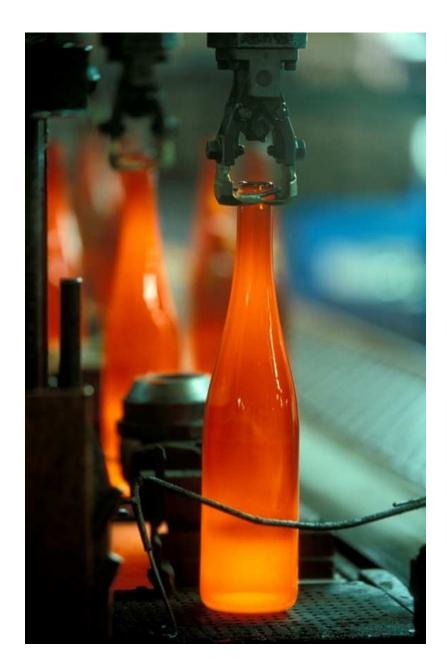
26-27 October 2011, Genoa, Italy



Outline

- Who are FEVE and the container glass industry?
- What is the situation in Europe regarding glass recycling?
- Why is it important to recycle glass?
- What are the recent/expected legislative changes influencing glass recycling?
- FEVE vision





Who are FEVE and the container glass industry ?



Who are FEVE?

- Founded in 1977
- The association of European manufacturers of glass packaging containers and machine-made glass tableware
- The federation represents the industry at the international, and especially European level and serves as a forum for examining common questions.
- FEVE represents 60 member companies (21 groups), producing glass in 22 countries (EU, Switzerland & Turkey)
- FEVE maintains a dialogue with the European institutions and agencies on environmental, trade and other important issues.
- The federation promotes glass packaging and glass recycling,
 complementing the activities of the glass industry at national level.



The European Container The European container glass

industry in 2009



- > 159 local manufacturing plants in 21 EU countries
- > 46,000 employees
- > 20 Mt of glass containers produced
- More than 62% of the total glass production
- **Big contribution to EU** trade balance thanks to exports of high added value products (whisky, wine, perfumes,...)
- EU is the biggest glass producer in the world
- 65% glass recycling



FEVE Members





BA - Vidro







verallia









Verallia Portugal



















Pasabahçe



Libbey















Vetreria Etrusca







SGD S.A.





Allied Glass



Yioula Glassworks





Bormioli Rocco

Crystalex



BORMIOLI LUIGI









Bormioli Luiei





Zignago Vetro



Gerresbeimer

VOA Verrerie d'Albi









≻60 corporate members

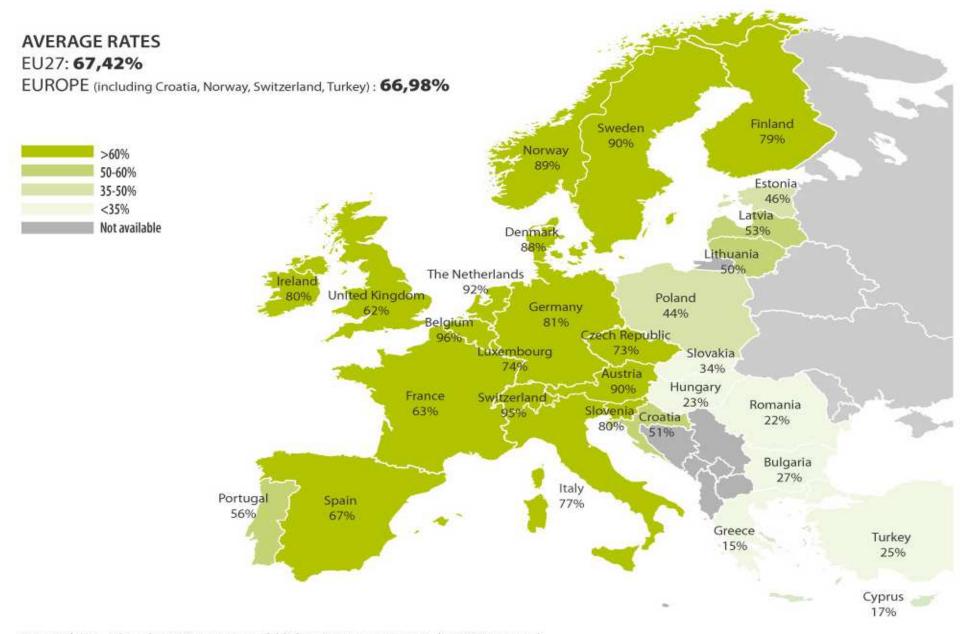
≻22 multinational groups

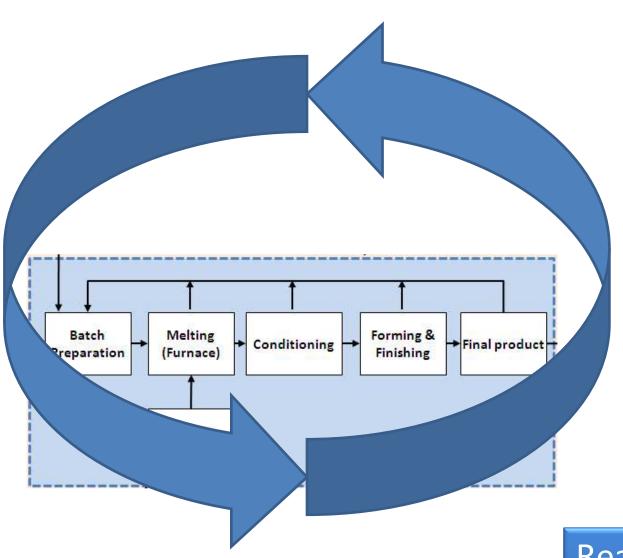




What is the situation in Europe regarding glass recycling?

CONTAINER GLASS - YEAR 2009 COLLECTION FOR RECYCLING RATES IN EUROPE





Real closed loop: bottle-to-bottle





Why is it important to recycle glass?



Facts about glass recycling

- Glass can be indefinitely recycled without loss of properties
- Recycling ≠ downcycling. Glass forms a real closed loop (from bottle to bottle)
- Glass is recycled locally in Europe
- Recycling glass saves energy, reduces CO2 emissions, reduce waste generation and preserves natural resources
- Glass collected is about 67% of the EU consumption, of which 80% is genuinely recycled → at EU level, the batch (mix of raw materials) is composed of about 50% cullet
- Today, the limiting factors to increase recycling are the collection step and the quality of the cullet





What are the recent/expected legislative changes influencing glass recycling?



Roadmap on Resource Efficiency (Oct 2011)

- FEVE welcomes and fully supports the Resource Efficient Europe flagship initiative of the European Commission
- Resources are limited and recycling (≠ downcycling) is necessary to strive towards a circular economy

Guidance on Waste Framework Directive (Draft guidance Sept 2011)

- Summary of:
 - European legislation in force
 - Court of Justice of the European Union case rulings
- Not legally binding
- Clarifies key concept such as:
 - By-products
 - End-of-waste
 - Recovery (= preparing for re-use, recycling, energy recovery)
 - Disposal

Guidance on Waste Framework Directive (Draft guidance Sept 2011)

- Page 49: The viability of separate collection of the dry-fractions from household waste is clearly demonstrated by the longstanding practice and experience in many Member States. Therefore separate collection of these waste streams in principle has to be introduced also in the remaining Member States.
- Page 49: distinction between high quality recycling and downcycling

draft Sept 2011)

- New Article 6 of the Waste Framework Directive clarifies when a waste ceases to be a waste and becomes a product:
 - The substance or object is commonly used for specific purposes;
 - A market or demand exists for such a substance or object;
 - The substance or object fulfils the technical requirements for the specific purposes and meets the existing legislation and standards applicable to products; and
 - The use of the substance or object will not lead to overall adverse environmental or human health impacts.
- Work on glass cullet started beginning of 2010 and is now almost completed (draft decision available)
- Harmonisation of the status of cullet accross Europe: clear distinction between waste/non-waste

The Europe Emid-of-waste criteria for glass (JRC draft Sept 2011)

- EoW criteria are there only to draw the borderline between waste and non-waste – Bilateral contracts between glass processors and glass producers remain a must!
- Cullet ceases to be waste only when remelted in a glass furnace
- Inclusion of lead-free tableware as acceptable input to cullet treatment plant but exclusion of lead-containing glasses



FEVE vision



FEVE vision

- Recyclable ≠ Genuinely recycled
- Recycling ≠ downcycling − make the distinction in the PPWD and WFD
- Higher recycling targets should be promoted distortion of competition between materials should be avoided
- Traceability of cullet is essential (cullet quality)



Recycling targets

Table 6: Comparison between current packaging recycling targets and possible recycling rates in a best practice scenario⁵⁵

Packaging waste material	Current targets	Recycling rates in a best practice scenario
Paper and board	60%	77%
Glass	60%	94%
Metals	50%	69%
Plastic	22.5%	43%
Wood	15%	73%
Total	55-80%	73%

Study on coherence of waste legislation – Draft final report by Bio Intelligence Service to DG ENV (22 June 2011)



Projects with ACR+

 Given the importance of good quality cullet for FEVE, a common project has been started with ACR+ to try to identify best practises in glass collection/recycling in Europe (see next presentation)



THANK YOU FOR YOUR ATTENTION